

# Work Order ID 68872

Thursday, April 21, 2011 1:34:04 PM



Page 1

Item ID: D3446-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 4/21/2011 Start Qty: 9.00



Cust Item ID:

Required Date: 5/4/2011 Req'd Qty: 9.00



Customer:

Reference:

Approvals:

Process Plan:

CZ

Date:

11/04/21

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3446

Rev B

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 13933 ☐ Fabricate as per Dwg D3446 ☐ P/N: 14-1300B0B1B0030-01SSP ☐ Possible Supplier: Schroth Safety Products ☐ Material release note is required

CZ 11/04/21 (9)

110

0.00



Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

11/07/3 (9)

120

0.00



QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

8/11/05/05

(X9)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 68872**

Thursday, April 21, 2011 1:34:04 PM



Page 2

Item ID: D3446-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 4/21/2011 Start Qty: 9.00



Cust Item ID:

Required Date: 5/4/2011 Req'd Qty: 9.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location <u>269</u>	0.00							
Packaging	Memo	0.00							
Packaging									
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/5/5 (90) [Signature]

11/5/6 [Signature]

CMF  
11-05-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, April 21, 2011 1:34:01 PM

Page 1

Work Order ID: 68872



Parent Item: D3446-041



Parent Item Name: Harness Assembly

Start Date: 4/21/2011

Required Date: 5/4/2011

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP A 05.09.01 ☐ New issue ☐ KJ/JLM ☐  
IPP Rev:B As per Rev B 06-03-10 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
14-1300B0B1B0030- 01SSP		Purchased	No			110	Each	0.0000	1	9			
Harness Assembly													



PC 4/15/11 (9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

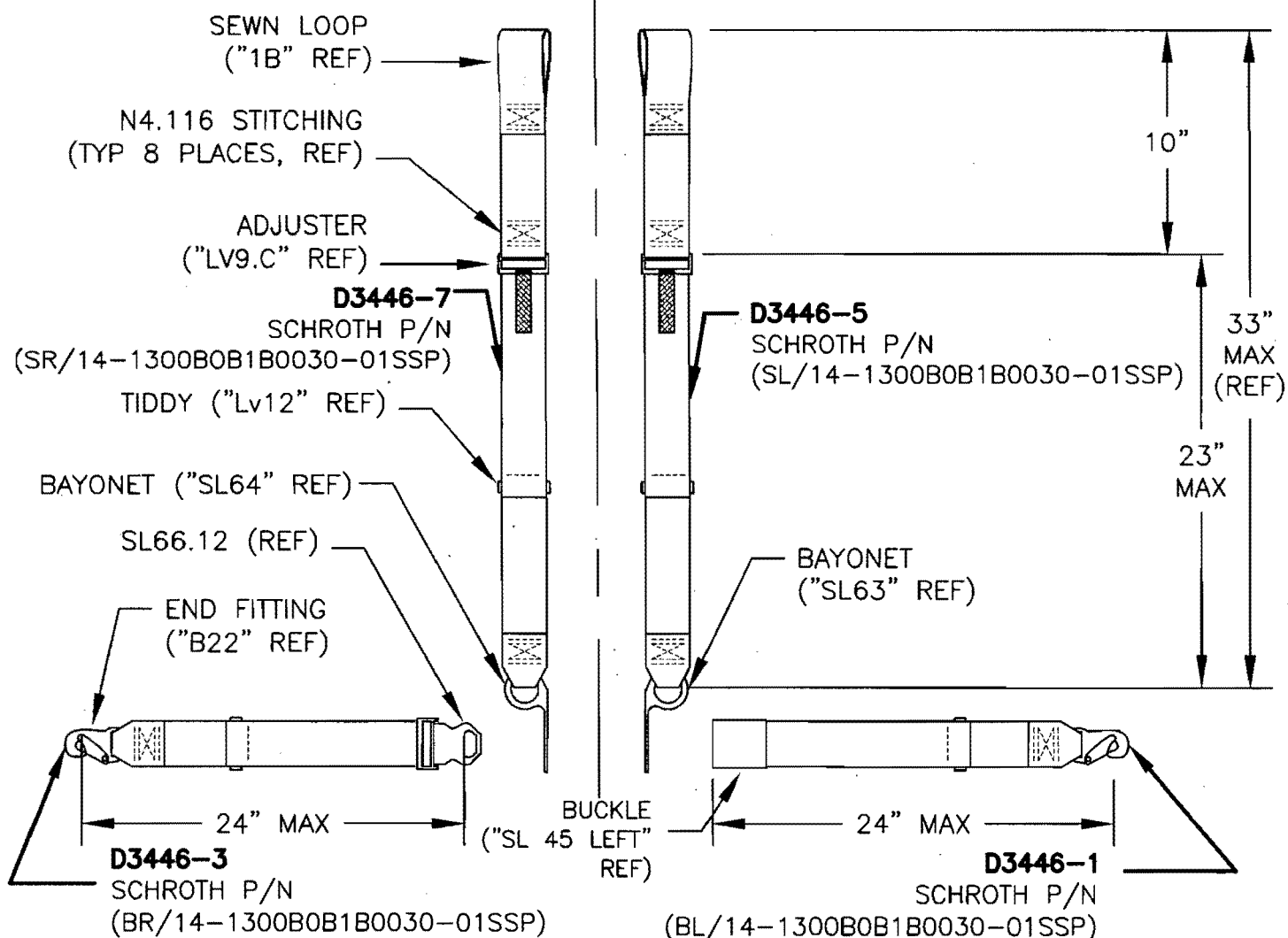
**NOTE:** Date & initial all entries



DESIGN UP	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3446	REV. B SHEET 1 OF 3
DATE 06.01.16		TITLE HARNESS ASSEMBLY	SCALE NTS
A	05.08.19	NEW ISSUE	
B	06.01.16	ADD -045	

RELEASED  
06.01.16  
REV. B

## SPECIFICATION CONTROL DRAWING



### D3446-041 HARNESS ASSEMBLY

1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER.

TO MEET THE REQUIREMENTS OF TSO-C114.

LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS:

"DART AEROSPACE LTD. P/N D3446-041". USE LAMINATED TAGS. 010'68872

2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.

P/N: 14-1300B0B1B0030-01SSP

02/11/04/21

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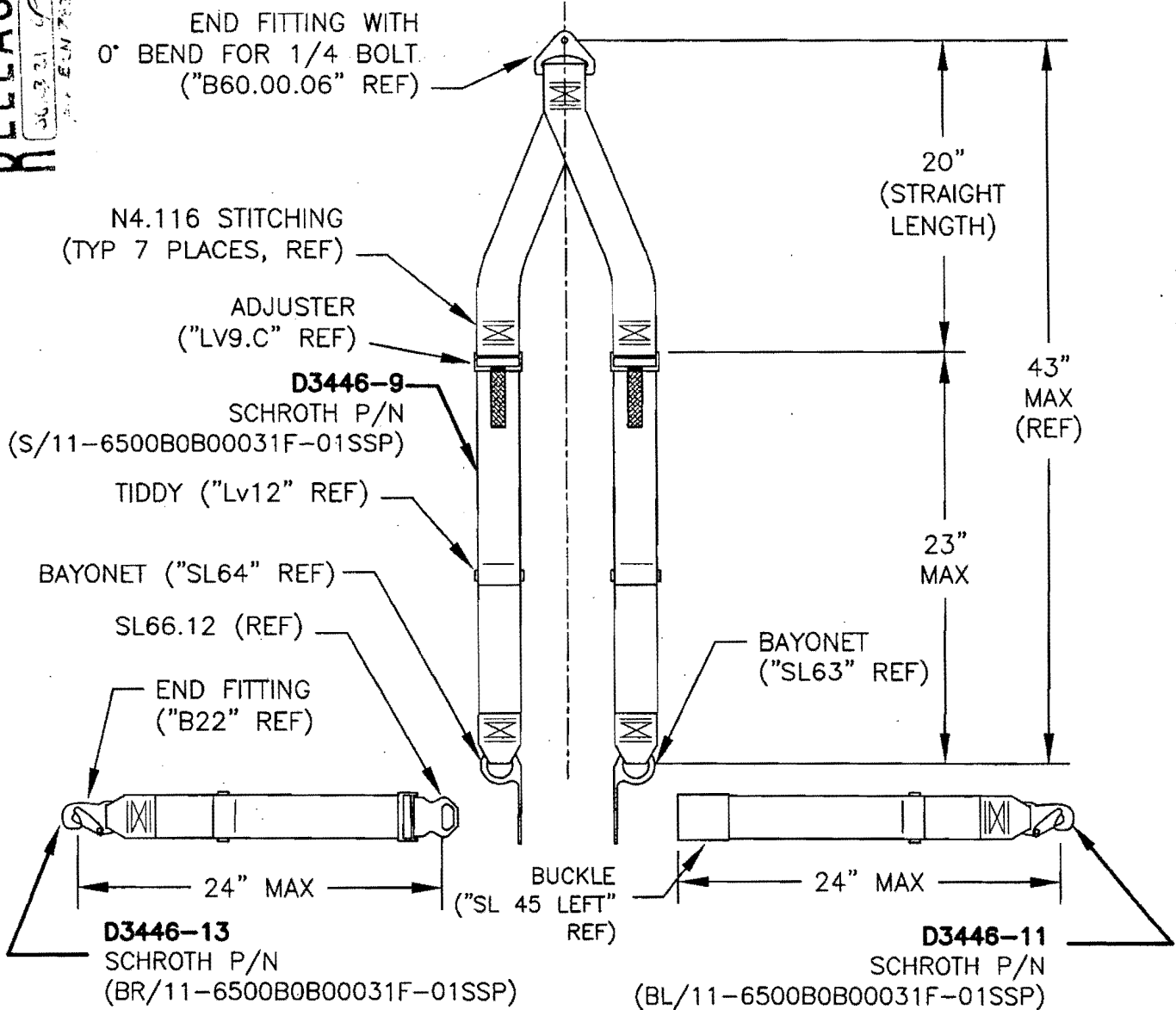


**DART**

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3446	REV. B SHEET 2 OF 3
DATE 06.01.16		TITLE HARNESS ASSEMBLY	SCALE NTS

RELEASED  
36331  
2012

## SPECIFICATION CONTROL DRAWING



### D3446-043 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-043". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.  
P/N: 11-6500B0B00031F-01SSP

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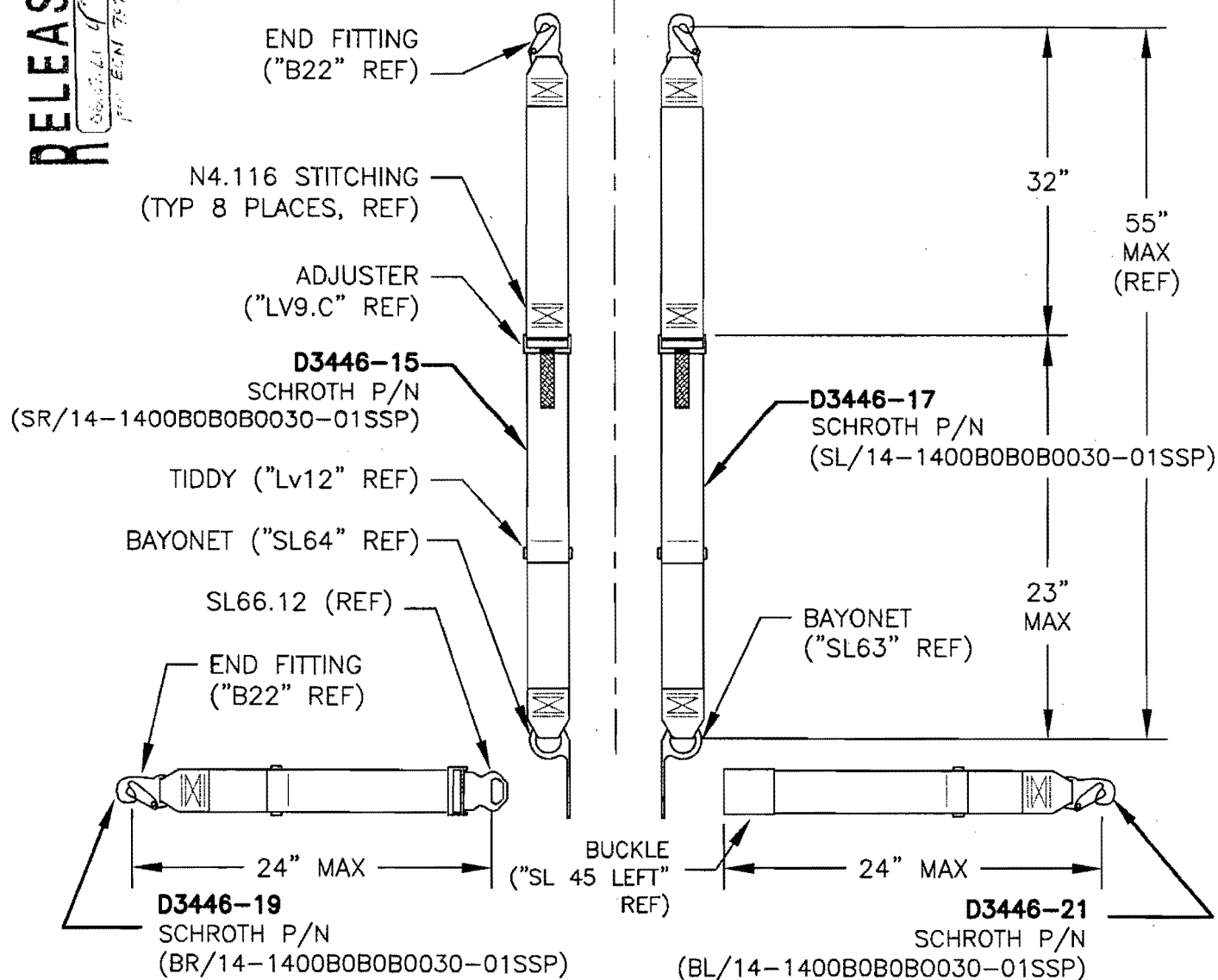


**DART**

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3446	REV. B SHEET 3 OF 3
DATE 06.01.16		TITLE HARNESS ASSEMBLY	SCALE NTS

**RELEASED**  
06.01.16  
POM BEACH FL

## SPECIFICATION CONTROL DRAWING



### D3446-045 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114  
LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS:  
"DART AEROSPACE LTD. P/N D3446-045". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.  
P/N: 14-1400B0B0B0030-01SSP

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO13933**

Purchase Order Date 4/21/2011

PO Print Date 4/21/2011

Page Number 1 of 1

**Order From :**

VU-BAE001

BAE SYSTEMS SAFETY PRODUCTS, INC.  
PO BOX 405595  
ALTANTA, GA 30384-5595  
US

**Contact Name**

**Vendor Phone**

954 784 3178

**Vendor Fax**

954 784 3179

**Vendor Account Nbr**

**Buyer**

Chantal Lavoie

**Requisition Nbr**

**Tax Resale Nbr**

10127-2607

**Terms**

Net 30

**Currency**

USD

**FOB**

Destination-Collect

**Ship To :**

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

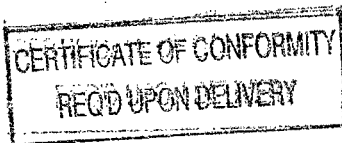
**FOI**  
2/11/04/2

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	14-1300B01B0030-01SSP	Harness Assembly	5/6/2011 Yes	9.00 Each	FedEx PI collect	\$210.0000	\$1,890.00

**Special Inst:** AS PER DWG DD3446 REV. B  
B68872  
BAE SYSTEM P/N: 14-1300B01B0030-01

**PO Total:**

**\$1,890.00**



Change Nbr:

1

Change Date: 4/21/2011

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



# Quality Control / Certification of Conformance

22070

## BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

### Bill To

DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

Phone: 613-632-5200 Fax: 613-632-5246

### Ship To

DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

### Order- Line

### Description

### Qty Certified

DAR11002-1	14-1300B0B1B0030-01SSP restraint, 4-pt, dart, loop-on, snap-on, 601 black Dart Aerospace Ltd, P/N D3446-041 Aircraft SN:	9 ea
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Plating: SSP Schroth Safety Products  
Plating P.O.:  
Webbing: 601 Black  
1) FAA Form 8130-3 Required  
2) Visual Compliance  
3) BAE Commercial Invoice, NAFTA Cert.  
\* Please ship on FedEx acct# 151793240 \*\*

PO: PO13933

### Notes:

DAR11002

"These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited."





# Quality Control / Certification of Conformance

22070

## BAE SYSTEMS

**BAE Systems Safety Products, Inc.**

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

### Certificate of Conformance

BAE Systems Safety Products Inc. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality K. [Signature] Date 5/2/11

Date of Manufacture 05/11

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

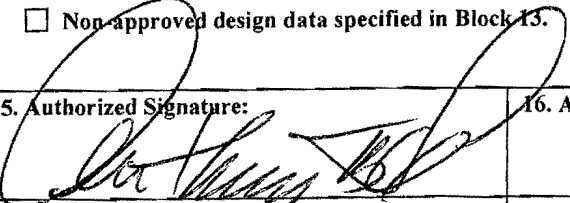


**BAE Systems Safety Products Inc.  
MATERIAL ACCEPTANCE TAG**

Part Number:	14-1300B0B1B0030-01SSP	Quantity:	9.0
Serial Number:	Date Mfg.: 05/11		
Part Description:	restraint, 4-pt, dart, loop-on, snap-on, 601 black		
P.O./W.O. #	DAR11002-1	Cust. PO#: PO13933	
Vendor/Shop:	Site: SGO		
Inspector:	WILLIAMS	Approval	SSPC QC 012
Date:	8/2/11		

Sulstor



1. Approving National Aviation Authority/Country:  FAA/UNITED STATES		2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number:  BAE2011-0294	
4. Organization Name and Address:  PT 1662CE BAE Systems Safety Products, Inc. 71 S.W. 8 <sup>th</sup> St. Unit # 3 Pompano Beach Fl, 33069						5. Work Order/Contract/Invoice Number:  DAR11002-1	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number: Date Mfg.: 05/11	12. Status/Work:	
1	Restraint, 4-pt., dart, loop-on, snap-on, 601 black	14-1300B0B1B0030-01SSP	N/A	9		NEW	
13. Remarks:  EXPORT TO CANADA TSO-C114							
14. Certifies the items identified above were manufactured in conformity to:				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13			
<input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Anthony B. LaPointe		18. Date (m/d/y): MAY 2 2011		22. Name (Typed or Printed):		23. Date (m/d/y):	
<b>User/Installer Responsibilities</b>							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.							
Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.							
Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

